

## ENGINEERING CHANGE NOTICE

Date: 99, 02, 15	ECN #: 159				
Project No.: D407-627	Created By: KE	Checked By: DS			
Project Name: 407 Heli-Utility-Pod	Approved By: (proj. manager) KE	Approved By: (management if req'd) <i>[Signature]</i>			
Description of Change:					
<p>Released Service Bulletin No. 99-1 rev A. } to modify all existing 407 pods to fix pip pin engagement</p> <p>Dart Service Instruction DSI 9135 rev A.</p> <p>Revised D2847 to Rev. C</p> <p>MDL-D407-627 to Rev. C</p> <p><i>This Service Instruction will not be placed in blue file since it only affects the 5 units that have already been sold.</i></p>					
Notification/Acceptance	Affected <input checked="" type="checkbox"/>	Authorization			
QA	<input checked="" type="checkbox"/>	NCR			
Production	<input checked="" type="checkbox"/>				
Planning	<input checked="" type="checkbox"/>				
Marketing	<input checked="" type="checkbox"/>				
Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Update Blue File		<input checked="" type="checkbox"/>			
Update Pink File		<input checked="" type="checkbox"/>			
Update D-Part Master Binder	<input checked="" type="checkbox"/>		KE	99.02.15	KE 99.02.15
Update Grey Project Binder	<input checked="" type="checkbox"/>		"	"	KE "
Update DEO Binder	<input checked="" type="checkbox"/>		"	"	KE "
Update Master Document List	<input checked="" type="checkbox"/>		"	"	KE "
Update Drawing Approval Record	<input checked="" type="checkbox"/>		"	"	KE "
Notify TCA of Change	<input checked="" type="checkbox"/>		"	"	Send MDL to TCA
Notify FAA of Change		<input checked="" type="checkbox"/>			
Notes:					
<p>- MKTG to send letter w/ DSI 9135 and Service Bulletin No. 99-1 to all customers who received a 407 Pod prior to 99.02.11 Done KE 99.02.</p> <p>- PROD to modify all stock of D2847 (~200 units) per rev C of D2847 (counter sink 1 hole). Touch up w/ paint (primer on strip of re-plate?)</p> <p>- IPP for D2847 to be updated</p> <p>- HAAS program to be updated (with countersink)</p> <p>→ Do first article inspection, have KE check part.</p> <p>- All stickers for pods made with this mod should have <u>change #2</u> on label</p>					